## BAR-ILAN UNIVERSITY

## TOPICS IN SUPPLY CHAIN MANAGEMENT SESSION 2

## Problem 1:

A power plant in California uses coal at the rate of 100000 lbs . each day. It also uses MRO (maintenance, repair and operations) material at the rate of 1000 lbs . each day. The coal comes from Wyoming and the MRO material comes from Chicago. Coal costs $\$ 0.01$ per lb. whereas MRO material costs $\$ 10$ per lb., on average. Holding costs at the power plant are $25 \%$. Transportation choices available are as follows.

Train
Lead time = 15 days
Carload (100 000 lbs.) at $\$ 400$ per carload
Full train (70 cars) at $\$ 15000$ per train
Truck
Lead time $=4$ days
Minimum cost $=\$ 100$
Up to 10000 lbs. at $\$ 0.08 / \mathrm{lb}$.
Between 10000 and 20000 lbs . at $\$ 0.07 / \mathrm{lb}$. for entire load
Between 20000 and 40000 lbs. at $\$ 0.06 / \mathrm{lb}$. for entire load
Small TL (40 000 lbs .) for $\$ 2000$
Large TL (60 000 lbs .) for \$2 600
Safety inventory of coal and MRO materials is kept at twice the consumption during the lead time of supply.

What mode of transportation do you recommend for each of the two products? Why?

## Problem 2:

Books-On-Line, an online bookseller, charges its customers a shipping charge of $\$ 4$ for the first book and $\$ 1$ for each additional book. The average customer order contains 4 books. Books-On-Line currently has one warehouse in Seattle and ships all orders from there. For shipping purposes, Books-On-Line divides the US into 3 zones - western, central, and eastern. Shipping cost incurred by Books-On-Line per customer order (average 4 books) is $\$ 2$ with the same zone, $\$ 3$ between adjacent zones, and $\$ 4$ between nonadjacent zones.

Weekly demand from each zone is independent and normally distributed with a mean of 50000 and a standard deviation of 25000 . Each book costs on average $\$ 10$ and the holding cost incurred by Books-On-Line is 25\%. Books-On-Line replenishes inventory every week and aims for a $99.7 \%$ CSL. Assume a replenishment lead time of one week.

A warehouse is designed to carry $50 \%$ more than the replenishment order + safety stock. The fixed cost of a warehouse is $\$ 200000+x$, $x$ being its capacity in books. The weekly operating cost of a warehouse is $\$ 0.01 y$, where $y$ is the number of books shipped. Books-On-Line is planning its network strategy. Which zones should have warehouses? Detail all costs involved.

## Problem 3:

The manager at Albertson's, a grocery chain also selling online, has 12 orders that are to be delivered to customers. The location and order size for each customer are reported below.

|  | X-coordinate | Y-coordinate | Order size |
| :--- | :---: | :---: | :---: |
| DC | 0 | 0 |  |
| Customer 1 | -12 | 0 | 74 |
| Customer 2 | -5 | 6 | 55 |
| Customer 3 | -15 | 7 | 68 |
| Customer 4 | -12 | 9 | 109 |
| Customer 5 | -3 | 15 | 81 |
| Customer 6 | 0 | 20 | 41 |
| Customer 7 | 2 | 17 | 74 |
| Customer 8 | 4 | 7 | 52 |
| Customer 9 | 6 | 1 | 80 |
| Customer 10 | 6 | 15 | 69 |
| Customer 11 | 7 | 20 | 103 |
| Customer 12 | 9 | 7 | 75 |

The Albertson's fulfilment store has 5 trucks, each capable of carrying up to 225 units. You are supposed to devise suitable delivery schedules.

